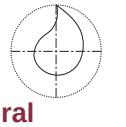
Double-Sided Laminates



- Single Edge
- Solid Carbide
- Compression Spiral

For Use On:
Laminated and Veneered
Double Sided Laminates and veneered materials.
Composite Wood
MDF, Particle Board, Plywood

Compression design for optimum edge finish on both sides of laminated materials. Single edge designed for low speed applications.

Catalog Number	Cutting Edge Dia.	Cutting Edge Length	Shank Dia.	Overall Length
Inch				
H25XOS-60-102	1/8	3/8	1/4	2-1/2
H25XOS-60-106	3/16	5/8		
H25XAM-46140	1/4	7/8		
H25XAM-46142	3/8		3/8	3
H25XAM-46148	3/8	1-1/8	1/2	
H25XAM-46156	1/2			
Metric	mm			
H25XOS-60-132	6	25	6	64
H25XOS-60-134	8		8	
H25XOS-60-136	10	35	10	76
H25XOS-60-138	12		12	

- Double Edge
- Solid Carbide
- Downcut Spiral Wood Rout

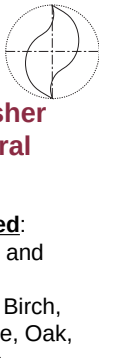
For Use On:
Laminated and Veneered
Double Sided Laminates and veneered materials.
Composite Wood
MDF, Particle Board, Plywood

Compression design for optimum edge finish on both sides of laminated materials. Double edge design for faster feed rates and improved part finish.

Catalog Number	Cutting Edge Dia.	Cutting Edge Length	Shank Dia.	Overall Length
Inch				
H25XAM-46170	1/4	7/8	1/4	2-1/2
H25XAM-46174	3/8	1	1/2	3
H25XAM-46186	1/2	1-1/8		
Metric	mm			
H25XOS-60-133	6	25	6	64
H25XOS-60-135	8		8	
H25XOS-60-137	10	35	10	76
H25XOS-60-139	12		12	

Helix Angle ≈30°

Double-Sided Laminates



- Double Edge
- Solid Carbide
- Chipbreaker/Finisher
- Compression Spiral

For Use On:
Laminated and Veneered: Double Sided Laminated and Veneered Materials
Hardwood: Ash, Beech, Birch, Cherry, Mahogany, maple, Oak, Poplar, Teak and Walnut
Composite Wood: MDF, Particle Board, Plywood

Compressed design for optimum edge finish on both sides of laminated materials. Chipbreaker/finisher designed for increased feed rates in hard and dense materials.

Catalog Number	Cutting Edge Dia.	Cutting Edge Length	Shank Dia.	Overall Length
Inch				
H25XOS-60-123C	3/8	7/8	3/8	3
H25XOS-60-124C		1-1/8		
H25XOS-60-163C	1/2	7/8	1/2	
H25XOS-60-169C		1-1/8		
Metric	**mm**			
H25XOS-60-135C	8	25	8	64
H25XOS-60-137C	10	35	10	76
H25XOS-60-139C	12		12	

Helix Angle ≈30°

- Single Edge
- Solid Carbide
- Mortise Compression Spiral

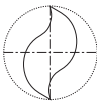
For Use On:
Laminated and Veneered: Double Sided Laminated and Veneered Materials
Composite Wood: MDF, Particle Board, Plywood

Mortise compression design for optimum edge finish on both sides of laminated materials. Short upcut design offers reduced small part movement and allows for mortise and rabit cuts with same tool. Single edge design for low-speed applications.

Catalog Number	Cutting Edge Dia.	Cutting Edge Lgth.	Upcut Cutting Edge Lgth.	Shank Dia.	Overall Lgth.
Inch					
H25XOS-60-111	1/4	7/8	.175	1/4	2-1/2
H25XOS-60-121	3/8		.188	3/8	3
H25XOS-60-161	1/2		.200	1/2	
H25XOS-60-166		1-5/8			3-1/2
Metric	**mm**				
H25XOS-60-152	6	22	4	6	64
H25XOS-60-154	8			8	
H25XOS-60-156	10			10	76
H25XOS-60-158	12			12	

Helix Angle ≈30°

Double-Sided Laminates



- Double Edge
- Solid Carbide
- Mortise Compression Spiral

For Use On:
Laminated and Veneered: Doubled Sided Laminated and Veneered Materials
Composite Wood: MDF, Particle Board, Plywood

Mortise compression design for optimum edge finish on both sides of laminated materials. Short upcut design offers reduced small part movement and allows for mortise and rabit cuts with same tool. Double edge design for faster feed rates and improved part finish.

Catalog Number	Cutting Edge Dia.	Cutting Edge Lgth.	Upcut Cutting Edge Lgth.	Shank Dia.	Overall Lgth.
Inch					
H25XOS-60-113	1/4	7/8	.188	1/4	2-1/2
H25XOS-60-123	3/8			3/8	3
H25XOS-60-127L		1-1/8			
H25XOS-60-173	1/2	1-3/8	.200	1/2	3-1/2
Metric	**mm**				
H25XOS-60-152	10	22	4	10	76
H25XOS-60-154	12			12	

L = Left Rotation Tool