Techno Inc.   *PAL*
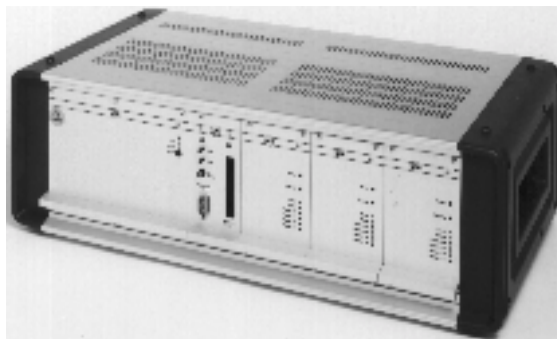
This software is designed to facilitate programming of Controller Card 4.0 and Controller Card 5.0. One integrated package features:

♦ A text editor

♦ Translator/error checker

♦ Communications package

♦ The software allows the user to program the system in inches or millimeters

♦ Canned cycles can be defined

♦ The system can JOG/LEARN from the keyboard

SUMMARY OF COMMANDS

Code	Function
MOVE	Incremental Motion
MOVETO	Absolute Motion
MOVEP	Move Until Input
SEND	Send Data over RS232
WAIT	Wait for Data over RS232
LOOP	Loop Command
PORT / PULSE	I / O ON / OFF
TIME or DELAY	Wait for Specific Time
REFERENCE	Send Axis to HOME Position
TELL	Send X, Y, Z coordinates over RS232 line
STOP	Stop
LINE	Set Interpolation Axes
GOTO	Jump to Specified Line in Code
NULL	Set X, Y, Z Zero Position
ON_KEY	Wait for Keypad Press
ON_PORT	Branch on Input
SET_PORT	Turn Output ON / OFF

PAL SOFTWARE

Catalog Number
H22T58-PAL

A complete PAL motion control system consists of:
• PAL software package
• An IBM / AT or compatible computer
• Any Techno Slide System
• "C-Series" controller (C10, C116, C142, IT116G)

SOFTWARE